



INPRO/SEAL[®]

A DOVER COMPANY

II-002

FORM# 4.5.006
REV:ORG

INSTALLATION INSTRUCTIONS

Current Diverter Ring (CDR)[™] Bolt On Design



fig. 1

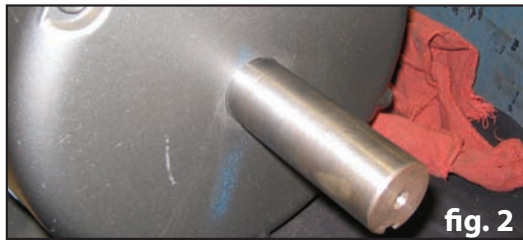


fig. 2



fig. 3

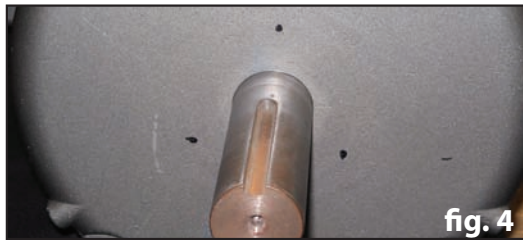


fig. 4

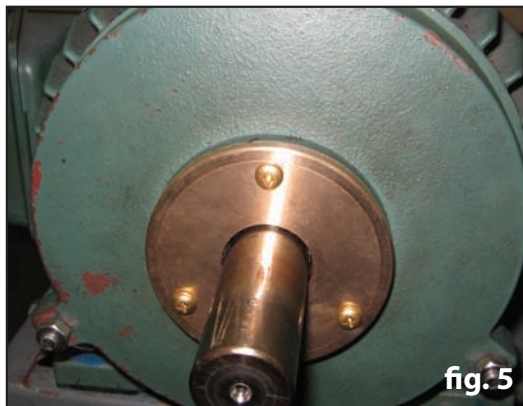


fig. 5

- 1- Make sure the shaft is clean from paint and any other nonconductive material. [fig.1 & fig.2]
- 2- The CDR[™] should not run on or contact the key way.
- 3- Push the ring up against the motor cover and mark the location for the holes to be drilled for your bolt hole pattern. [fig.3 & fig.4]
- 4- Drill (#26) and tap (10-24) three holes for the supplied screws. These screws complete the electrical ground so do not apply any non-conductive thread locking or oil products. [fig. 5] Use the supplied lock washers with the screws.
- 5- Once the ring is installed check for continuity between the ring face and shaft using a multimeter. The CDR[™] is not a ground fault device so make sure the motor is grounded.